



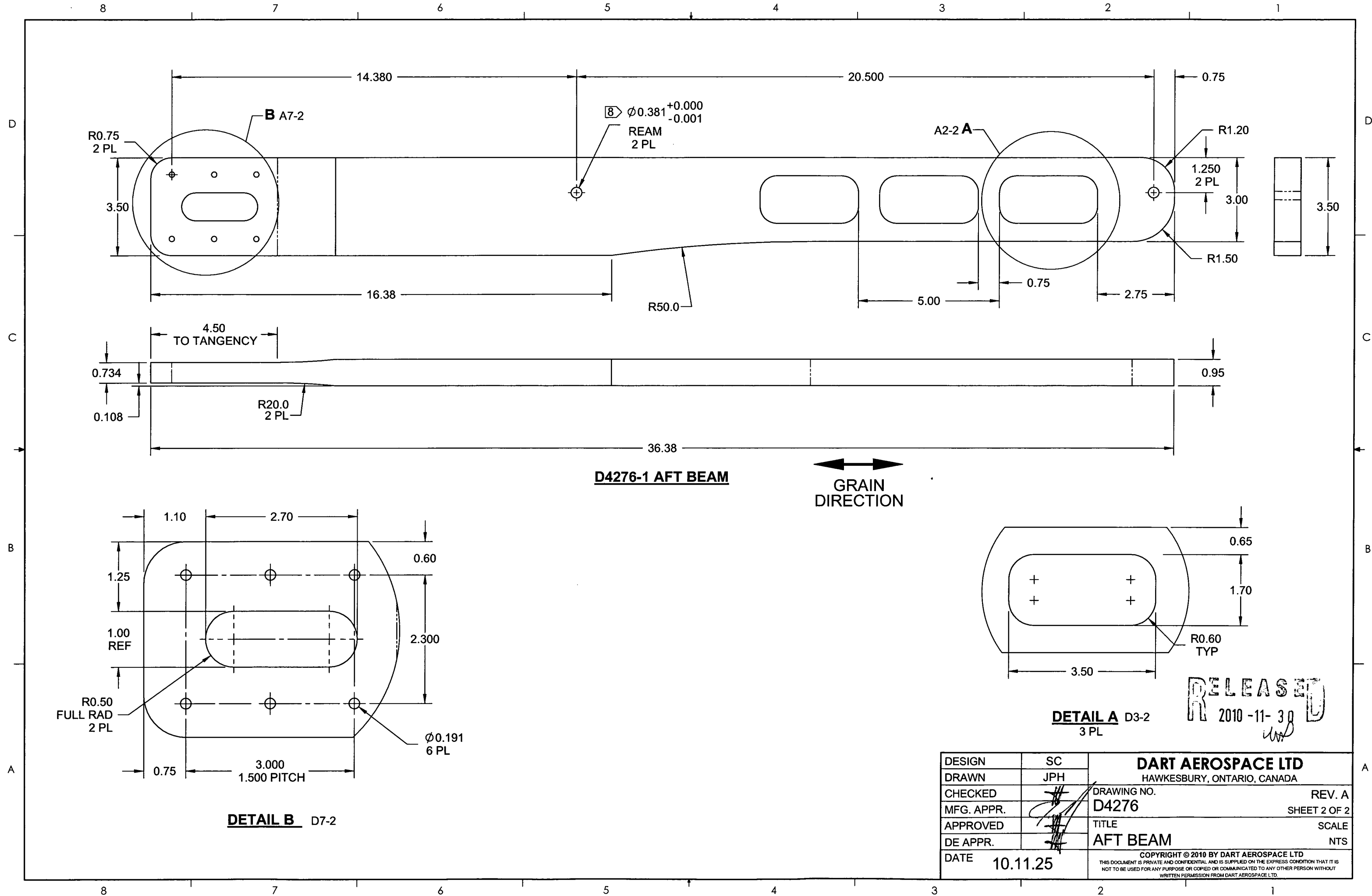


D4276-1 AFT BEAM

- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 8.68 lbs
 - 8) MASK HOLES PRIOR TO POWDER COAT.

RELEASED
2010-11-30

A	NEW ISSUE		SC	10.11.25
REV.	DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	JPH			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4276	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		AFT BEAM	NTS	
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DRAWN	JPH		
CHECKED	SC	DRAWING NO.	REV. A
MFG. APPR.	JPH	D4276	SHEET 2 OF 2
APPROVED	SC	TITLE	SCALE
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